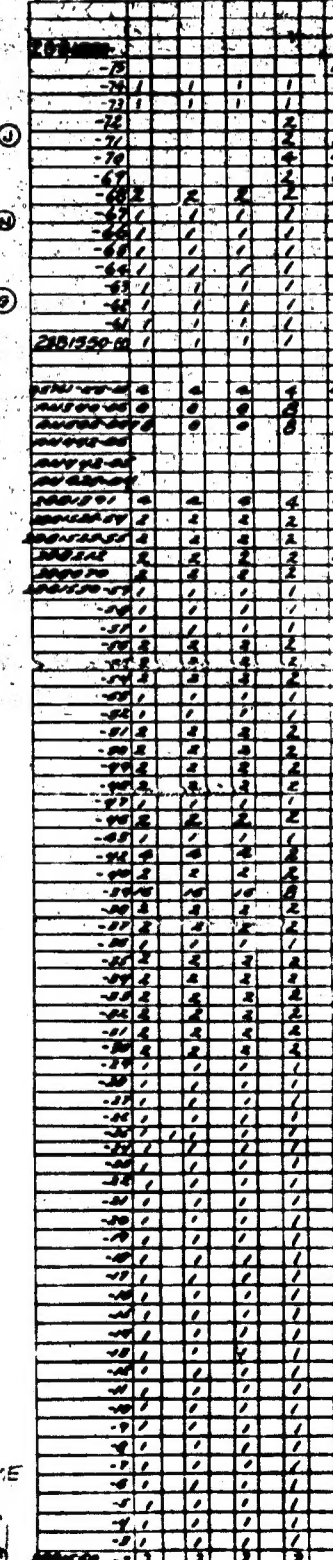


[illegible]

H 96

NOTE -
 011 - 64, 65, 66, 67 USED
 ON-O ASSEMBLY ONLY.

② Note:— FOR -525 ONLY
DIAGONAL -62, -45 ARE TO BE INSTALLED
ON AFT SIDE OF FORMER. -62 WILL BE INSTALLED
ON STARBOARD SIDE AND -45 WILL BE INSTALLED
ON PORT SIDE.
DIAGONAL BRACES WILL BE ATTACHED TO JAMS
STARBOARD AND STARBOARD EXCEPT ON
OPPOSITE SIDE OF S.K

NOTE:
-35° -42° -74° -68° TOP ENDS
ARE CUT 90° FOR ATTACHMENT
OF DIAGONALS

NOTE:
ALL SVETS ON 02-05 UNLESS OTHERWISE
SPECIFIED
CALL 70 FOR ON 02-06 SVETS
CALL 60 FOR ON 02-05 SVETS

ALL AL. ALLOY SHEET SPEC. 97119 GMAW EXCEPT AS NOTED
ALL AL. ALLOY EXTENSIONS SPEC. 97140 GMAW EXCEPT AS NOTED
HEAT TREAT ALL CONQ. 684T SPEC. 32-53 TO CONQ.T.
RIVETS AL. ALLOY EXCEPT AS NOTED

PORT SIDE
LOOKING FWD

[illegible]